



Dart Aerospace Ltd.
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Tel (613) 632-5200

D4034-043
Job Sheet 170068



Part No: D4034-043

Job Qty: 5 ea

Part Name: Fwd Upper Rib Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/9/18

Job Tracking No:

Due Date: 11/17/17

Created By: Daniel Labonte

Type: Stock

Description:

Note: DWG REV C SHEETS 1,2 IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as per dwg revA
10.03.15 verified by:EC IPP Rev:C 11.01.19 AS PER DWG REV.B DD VERF:EC IPP Rev:D 13.03.14 AS PER
DWG REV.pc1 DD VERF:JLM IPP REV:E 13.06.21 DWG REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		11/16/17	0.00	0.00	Start Up Large Fab-6		EL
100	Large Fab	5 pcs		11/17/17	0.00	4.07	Large Fab 1		EL
110	QC	5 pcs		11/17/17	0.00	0.00	QC9		CPC
120	QC	5 pcs		11/17/17	0.00	0.00	QC5		CPC
130	Packaging	5 pcs		11/17/17	0.00	0.00	Packaging3 Large Fab		
140	QC21-SA	5 Ea		11/17/17	0.00	0.00	QC21		

Part Op **100** - 1- Assemble ribs to hoop and weld as per dwg DT9564 2- Weld bushing in rib as per dwg
Descriptions: **130** - LOCATION: WA004

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4021-7 5016587	5	16	0	0
	D4021-9	20	192	0	0
	D4034-1 5016197 x1	5	32	0	0
	D4034-3 5013317	5	9	0	0

Part Specifications

Specifications could not be found.

Plex 1/9/18 8:56 AM dart.labonte.daniel

DART
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S030325

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Fwd Upper Rib Assembly

PART NO: D4034 – 043
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 01/09/18

Job No: 170068